

2304

HSS DIN 352

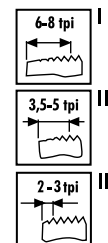
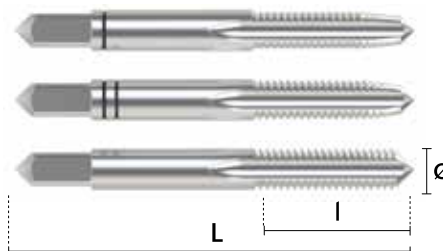
BSW
BS 84



P				M		K			N				S		H		
<800	<1.000	<1.200	<1.400	<950	<1.200	<500	<800	<1.400	Al	Cu	Mg/Zn	Plastic	Ni	Ti	50 HRC	55 HRC	60 HRC
•									•	•							

Vc (m/min). ● Optima / Optimun ○ Alternativo / Alternative

Macho 3°
 Taraud 3°
 Tap 3°
 Gewindebohrer 3° } **PVP = €3**



Ø	P	Nº	L mm	I mm	mm	d mm
3/32	48,00	3	36	10	2,10	2,8
1/8	40,00	3	40	12	2,70	3,5
5/32	32,00	3	45	14	3,40	4,5
3/16	24,00	3	50	18	4,90	6,0
7/32	24,00	3	50	18	4,90	6,0
1/4	20,00	3	50	19	4,90	6,0
5/16	18,00	3	56	22	4,90	6,0
3/8	16,00	3	70	24	5,50	7,0
7/16	14,00	3	70	24	6,20	8,0
1/2	12,00	3	75	29	7,00	9,0
9/16	12,00	3	80	30	9,00	11,0
5/8	11,00	3	80	32	9,00	12,0
3/4	10,00	3	95	40	11,00	14,0
7/8	9,00	3	100	40	14,50	18,0

Ø	P	Nº	L mm	I mm	mm	d mm
1"	8,00	3	110	50	14,50	18,0
1 1/8"	7,00	3	132	56	18,00	22,0
1 1/4"	7,00	3	132	56	18,00	22,0
1 3/8"	6,00	3	150	63	22,00	28,0
1 1/2"	6,00	3	150	63	24,00	32,0
1 5/8"	5,00	3	160	70	24,00	32,0
1 3/4"	5,00	3	160	70	29,00	36,0
1 7/8"	4,50	3	190	80	29,00	36,0
2"	4,50	3	190	80	32,00	40,0
2 1/4"	4,00	3	220	80	35,00	45,0
2 1/2"	4,00	3	220	80	39,00	50,0
2 3/4"	3,50	3	240	80	39,00	50,0
3"	3,50	3	240	80	39,00	50,0